



# 以技术突破边界 用精度定义未来

BOUNDARIES BROKEN BY TECH  
THE FUTURE DEFINED BY PRECISION

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嘉坤机械  
JIA KUN MACHINERY

# CNC加工中心系列 精密制造解决方案

CNC MACHINING CENTER  
PRECISION MANUFACTURING SOLUTIONS



精密制造

高效加工

稳定品质

定制方案

# 始于1994 专注精密制造

**BUILDING PRECISION SINCE 1994**

More Than 30 Years Of Manufacturing Excellence

三十余年来，嘉坤机械  
始终专注于数控机床及自动化设备的研发与制造

从标准数控机床到自动化生产解决方案，  
从精密加工到非标定制。  
我们不断积累制造经验，以稳定的品质，  
可靠的性能和持续创新。  
为全球客户提供值得信赖的设备与服务

我们相信

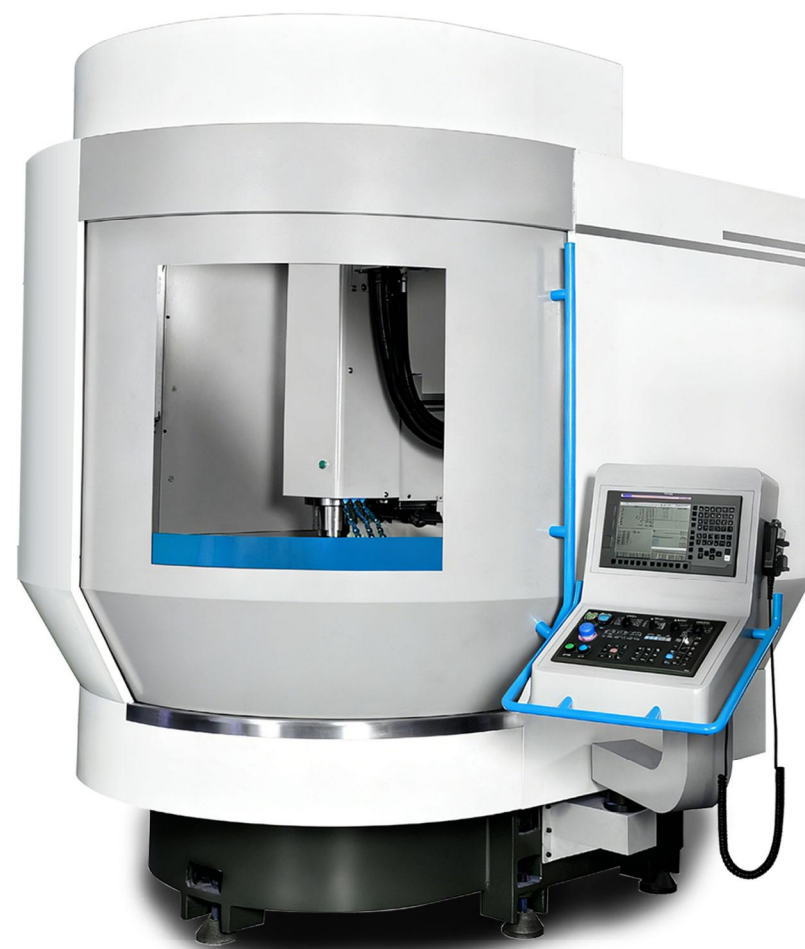
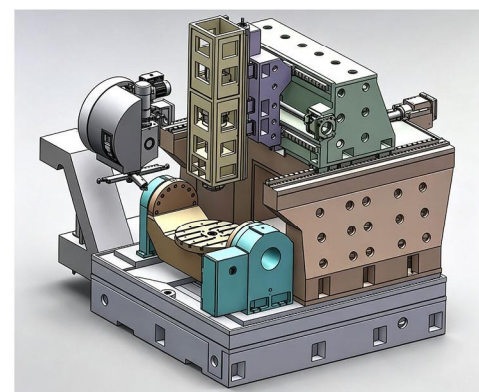
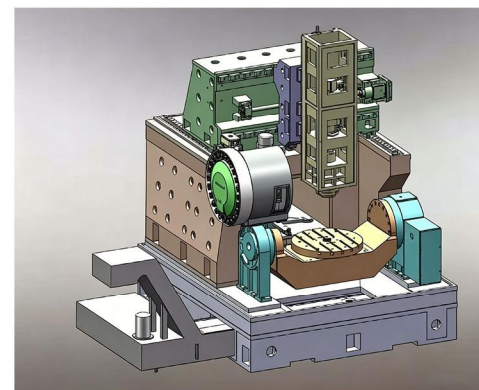
每一台设备的稳定运行  
都源于对每一道工序的坚持

# 1994



# 了解加工中心

Understanding The Machining Center



## 天车式五轴加工中心

Five-Axis Machining Center

嘉坤五轴加工中心是一款高精度、高灵活性的先进数控加工设备, 适用于复杂曲面零件、多面体零件及高精度零部件的一次装夹加工。设备采用五轴联动控制技术, 可实现多角度、多方向加工, 满足铣削、钻孔、攻丝、曲面加工及复杂轮廓加工等多种加工需求。

凭借高刚性结构设计、稳定的运动性能和灵活的加工能力, 嘉坤五轴加工中心可有效提升加工精度、减少装夹次数, 提高复杂零件的加工效率。设备广泛应用于航空航天零部件、汽车零部件、精密模具、医疗器械、电子产品、机械制造及高精度零件加工等领域。

无论是复杂零件研发、精密模具制造, 还是小批量高精度生产, 嘉坤五轴加工中心都能为用户提供高效、精准、可靠的多轴加工解决方案。

JIA KUN Five-Axis Machining Centers are advanced CNC machining solutions featuring high precision, flexibility, and multi-directional machining capability. They are designed for the efficient processing of complex surfaces, multi-sided components, and high-precision parts with reduced setups.

Equipped with five-axis simultaneous control technology, the machine enables multi-angle machining operations, including milling, drilling, tapping, contour machining, and complex surface processing. With a rigid structural design, stable motion performance, and excellent machining flexibility, JIA KUN Five-Axis Machining Centers help improve machining accuracy, reduce setup time, and enhance production efficiency.

Widely used in aerospace components, automotive parts, precision molds, medical equipment, electronic components, mechanical manufacturing, and precision machining industries, JIA KUN Five-Axis Machining Centers provide efficient, accurate, and reliable multi-axis machining solutions for complex part production.



## 立式加工中心

Vertical Machining Center

嘉坤立式加工中心是一款高刚性、高精度、高效率的数控加工设备, 适用于各种金属零件的铣削、钻孔、攻丝、扩孔及复杂轮廓加工。设备采用稳定可靠的结构设计, 具备良好的刚性、精准的定位性能和高效的自动化加工能力, 可满足多品种、中小批量及精密零件加工需求。

凭借优异的加工稳定性和灵活的应用范围, 嘉坤立式加工中心广泛应用于机械零部件制造、汽车零部件、模具制造、电子设备、航空航天零件、五金加工及精密制造等行业。

JIA KUN Vertical Machining Centers are high-rigidity, high-precision CNC machining solutions designed for efficient metal processing applications. They are suitable for various machining operations, including milling, drilling, tapping, reaming, and complex contour machining.

Featuring a stable structural design, precise positioning performance, and efficient automated machining capability, JIA KUN Vertical Machining Centers can meet the requirements of multi-variety production, small and medium batch manufacturing, and precision component machining.

With excellent machining stability and versatile application capabilities, JIA KUN Vertical Machining Centers are widely used in mechanical component manufacturing, automotive parts, mold making, electronic equipment, aerospace components, hardware processing, and precision manufacturing industries.



## 龙门式加工中心

Gantry Machining Center

嘉坤龙门加工中心是一款高刚性、高稳定性的精密数控加工设备, 采用龙门式结构设计, 适用于中大型金属零件、复杂结构件及高精度工件的铣削、钻孔、攻丝和轮廓加工。设备具有良好的结构稳定性、较大的加工空间和优异的承载能力, 可满足高精度、高效率的加工需求。

相比传统大型龙门设备, 嘉坤龙门加工中心结构更加紧凑, 操作更加灵活, 同时保持稳定的加工性能, 适用于多种精密制造场景。设备广泛应用于模具制造、机械设备零件、汽车零部件、航空航天结构件、精密加工及工业制造领域。

JIA KUN Gantry Machining Centers are high-rigidity and stable CNC machining solutions featuring a gantry-type structural design. They are designed for machining medium and large metal components, complex structural parts, and high-precision workpieces, including milling, drilling, tapping, and contour machining operations.

Compared with traditional large-scale gantry machines, JIA KUN Gantry Machining Centers feature a more compact structure and flexible operation while maintaining excellent machining stability and accuracy. The machine provides a large working area, strong load capacity, and reliable performance for various precision manufacturing applications.



# KS-500

## 天车式五轴加工中心

Five-Axis Machining Center



- KS系列高性能五轴加工机，采用高速直结式主轴、三轴线轨与高效率B/C双轴分度盘，结合高刚性机械结构机身，提供高速、高精度及高效率五轴同动加工能力，适用于中小型复杂自由曲面等工件之应用加工。
- 整合多面加工于同一个盘面，以减少工件设定及治具准备工作，同时提高加工效率并减少总加工时间。
- KS-Series High-Performance 5-Axis Machining CenterFeaturing a high-speed direct-drive spindle, linear guideways on three axes, and a high-efficiency B/C-axis rotary table, integrated with a high-rigidity mechanical frame,this machine delivers high-speed,high-precision, and highly efficient 5-axis simultaneous machining capabilities. It is ideal for processing small-to-medium-sized complex freeform surface workpieces.
- Multi-Face Machining IntegrationIntegrates multi-face machining on a single setup/table, significantly reducing workpiece setup time and fixture preparation effort, while improving overall processing efficiency and cutting total cycle time.

| 技术参数             |                              | KS-500                                  |                                      |
|------------------|------------------------------|-----------------------------------------|--------------------------------------|
| X轴               | X Axis                       | 820 (左行程(Left): 500, 右行程(Right): 320)mm |                                      |
| Y轴               | Y Axis                       | 520mm                                   |                                      |
| Z轴               | Z Axis                       | 460mm                                   |                                      |
| A轴 (倾斜轴)         | A Axis (tilt axis)           | ±110°                                   |                                      |
| C轴 (旋转轴)         | C Axis (rotary axis)         | ±360°                                   |                                      |
| 转台直径             | Rotary table diameter        | Φ500mm                                  |                                      |
| 转台承重             | Rotary table load capacity   | 300kg                                   |                                      |
| 转台 T 型槽规格        | Rotary table T-slot spec     | 18H7                                    |                                      |
| 轴名               | Axis name                    | 旋转轴 (Rotary axis ) C轴                   | 倾斜轴 (Tilt axis) A轴                   |
| 驱动型式             | Drive type                   | 直驱DD马达(Direct drive DD motor)           |                                      |
| 最小设定单位           | Min. setting unit            | 0.001°                                  |                                      |
| 分割精度             | Indexing accuracy            | 10" / 20"sec                            | 20" / 30"sec                         |
| 重复精度             | Repeatability                | 5"sec                                   |                                      |
| 锁紧方式 (油压刹车)      | Clamping (hydraulic brake)   | 35Kg/cm                                 |                                      |
| 锁紧扭力 (A/C)       | Clamping torque (A/C)        | 2500N. m                                | 2500N. m                             |
| 光栅尺              | Linear/rotary scale          | 海德汉 (Heidenhain) ±5"                    |                                      |
| 转台面至主轴鼻端距离       | Dist. from table to spindle  | 220-680mm                               |                                      |
| 主轴锥孔规格           | Spindle taper spec.          | BT-40                                   | HSK-A63                              |
| 主轴转速             | Spindle speed                | 直联 (Direct-coupled) 15000rpm/min        | 电主轴 (Motorized spindle) 20000rpm/min |
| 主轴马达功率 (型号)      | Spindle motor power (Model)  | 7.5-11kw                                | 18.5-22kw                            |
| 主轴扭力             | Spindle torque               | 35N.m                                   |                                      |
| 轴承润滑             | Bearing lubrication          | 油脂润滑 (Grease lubrication)               |                                      |
| 系统选择             | System selection             | SIEMENS (西门子)                           | HEIDENHAIN (海德汉)                     |
| X轴电机 (型号/功率)     | X axis motor (model/power)   | 3.1kw                                   | 3kw                                  |
| Y轴电机 (型号/功率)     | Y axis motor (model/power)   | 3.1kw                                   | 3kw                                  |
| Z轴电机 (型号/功率)     | Z axis motor (model/power)   | 3.1kw                                   | 3kw                                  |
| A轴电机 (型号/功率)     | A axis motor (model/power)   | 8.5kw                                   |                                      |
| C轴电机 (型号/功率)     | C axis motor (model/power)   | 4.5kw                                   |                                      |
| 快速位移 (X/Y/Z/A/C) | Rapid traverse(X/Y/Z/A/C)    | 30/30/30/10/12m/min                     |                                      |
| 切削进给率            | Cutting feed rate            | 1-12000mm/min                           |                                      |
| 定位精度 (X/Y/Z)     | Positioning accuracy (X/Y/Z) | ±0.003/300mm                            |                                      |
| 重复定位精度 (X/Y/Z)   | Repeatability (X/Y/Z)        | ±0.0025mm                               |                                      |
| 刀库换刀型式           | Tool magazine type           | 圆盘式 (Disc type)                         |                                      |
| 刀库容量             | Tool magazine capacity       | 24pcs                                   |                                      |
| 刀具最大重量           | Max. tool weight             | 8kg                                     |                                      |
| 相邻刀具最大直径         | Max. adjacent tool dia.      | Φ78mm                                   |                                      |
| 电源需求             | Power requirement            | 30KVA                                   |                                      |
| 气压需求             | Air pressure requirement     | ≥6kg/cm <sup>2</sup>                    |                                      |
| Z轴配重方式           | Z axis counterweight         | /                                       |                                      |
| 整机重量             | Total machine weight         | 6000kg                                  |                                      |
| 占地面积 (L*W*H)     | Floor space (L x W x H)      | L2750xW2650xH2700mm                     |                                      |
| 控制器              | Controller                   | SIEMENS 840D (西门子)                      | HEIDENHAIN (海德汉)                     |

\*由于产品不断更新，产品规格参数如有变化恕不另行通知  
\*Products are constantly updated, product specifications are subject to change without notice

KS-650/855

立式加工中心系列

Vertical Machining Center Series



| 技术参数              |                                   | KS-650              | KS-855              |
|-------------------|-----------------------------------|---------------------|---------------------|
| 工作台               | Work table                        |                     |                     |
| 工作台尺寸 (L*W)       | Worktable size (L*W)              | 700x500mm           | 920x500mm           |
| T型槽尺寸格 (数量*槽宽*间距) | T-slots size (N*W*D)              | 5-18x100mm          | 5-14x100mm          |
| 行程                | Travel                            |                     |                     |
| X/Y/Z 轴行程         | X/Y/Z Axis travel                 | 600/500/500mm       | 800/500/500mm       |
| 加工范围              | Machining range                   |                     |                     |
| 主轴中心至立柱距离         | Spindle Center to Column Distance | 550mm               | 550mm               |
| 主轴端面至工作台面距离       | Spindle Nose to Table Surface     | 270x770mm           | 140x670mm           |
| 主轴                | Spindle                           |                     |                     |
| 主轴锥度              | Spindle taper                     | BT40                | BT40                |
| 主轴功率              | Spindle power                     | 5.5-7.5kw           | 7.5kw               |
| 最大主轴转速            | Max. spindle speed                | 12000rpm            | 12000rpm            |
| 进给                | Feed                              |                     |                     |
| 最大切削进给速度          | Max. feed speed                   | 10m/min             |                     |
| 快速进给速度 (X/Y/Z)    | Rapid feed speed (X/Y/Z)          | 48/48/48m/min       |                     |
| 滚珠丝杠 (直径+引线)      | Ball screw (diameter+lead)        |                     |                     |
| X/Y/Z 轴丝杠规格       | X/Y/Z Axis travel                 | 4016                |                     |
| 刀库                | Tool magazine                     |                     |                     |
| 刀库容量              | Tool magazine capacity            | 24T                 |                     |
| 最大刀具长度            | Max. length of tool               | 300mm               |                     |
| 换刀时间              | Tool change time                  | 1.5s                |                     |
| 定位精度              | Positioning accuracy              |                     |                     |
| 定位精度 (X/Y/Z)      | Positioning accuracy (X/Y/Z)      | ±0.005mm            |                     |
| 重复定位精度 (X/Y/Z)    | Re-positioning accuracy (X/Y/Z)   | ±0.003mm            |                     |
| 尺寸                | Dimensions                        |                     |                     |
| 工作台最大承重           | Machine weight                    | 400kg               | 500kg               |
| 重量(净重/毛重)         | Weight (net weight/gross weight)  | 5300kg              | 5300kg              |
| 机械尺寸(L*W*H)       | Machine dimensions(L*W*H)         | L2300xW1900xH2300mm | L2750xW2300xH2300mm |

KS-1160

立式加工中心系列

Vertical Machining Center Series



| 技术参数              |                                   | KS-1160             |
|-------------------|-----------------------------------|---------------------|
| 工作台               | Work table                        |                     |
| 工作台尺寸 (L*W)       | Worktable size (L*W)              | 1300x680mm          |
| T型槽尺寸格 (数量*槽宽*间距) | T-slots size (N*W*D)              | 5-18x110mm          |
| 行程                | Travel                            |                     |
| X/Y/Z 轴行程         | X/Y/Z Axis travel                 | 1100/600/600mm      |
| 加工范围              | Machining range                   |                     |
| 主轴中心至立柱距离         | Spindle Center to Column Distance | 550mm               |
| 主轴端面至工作台面距离       | Spindle Nose to Table Surface     | 180x780mm           |
| 主轴                | Spindle                           |                     |
| 主轴锥度              | Spindle taper                     | BT40                |
| 主轴功率              | Spindle power                     | 7.5kw               |
| 最大主轴转速            | Max. spindle speed                | 12000rpm            |
| 进给                | Feed                              |                     |
| 最大切削进给速度          | Max. feed speed                   | 10m/min             |
| 快速进给速度 (X/Y/Z)    | Rapid feed speed (X/Y/Z)          | 30/30/20m/min       |
| 滚珠丝杠 (直径+引线)      | Ball screw (diameter+lead)        |                     |
| X/Y/Z 轴丝杠规格       | X/Y/Z Axis travel                 | 4016                |
| 刀库                | Tool magazine                     |                     |
| 刀库容量              | Tool magazine capacity            | 24T                 |
| 最大刀具长度            | Max. length of tool               | 200mm               |
| 换刀时间              | Tool change time                  | 1.5s                |
| 定位精度              | Positioning accuracy              |                     |
| 定位精度 (X/Y/Z)      | Positioning accuracy (X/Y/Z)      | ±0.005mm            |
| 重复定位精度 (X/Y/Z)    | Re-positioning accuracy (X/Y/Z)   | ±0.003mm            |
| 尺寸                | Dimensions                        |                     |
| 工作台最大承重           | Machine weight                    | 500kg               |
| 重量(净重/毛重)         | Weight (net weight/gross weight)  | 5300kg              |
| 机械尺寸(L*W*H)       | Machine dimensions(L*W*H)         | L3100xW3100xH2800mm |

# KS-540/650D

## 龙门式加工中心

Gantry Machining Center



| 技术参数        |                               | KS-540                                              | KS-650D                                             |
|-------------|-------------------------------|-----------------------------------------------------|-----------------------------------------------------|
| 工作台         | Work table                    |                                                     |                                                     |
| 工作台尺寸(W*L)  | Worktable size (W*L)          | 500*400mm                                           | 600*500mm                                           |
| 最大承重        | Max. load capacity            | 200kg                                               | 400kg                                               |
| 主轴          | Spindle                       |                                                     |                                                     |
| 主轴转速        | Spindle speed                 | 最高转速(Max. speed):<br>6000/9000/24000rpm             | 最高转速(Max. speed):<br>6000/8000/24000rpm             |
| 主轴功率        | Spindle power                 | 3.0/4.5 kw                                          | 5.5kw(选配/Optional 7.5kw)                            |
| 主轴锥孔        | Spindle taper                 | BT30                                                | BT40                                                |
| 工作台面至主轴端面   | Table surface to spindle nose | 最低(Min)150 最高(Max)350                               | 最低(Min)150 最高(Max)450                               |
| 进给          | Feed                          |                                                     |                                                     |
| 快速移动 X 轴    | Rapid traverse X axis         | 30m/min                                             | 30m/min                                             |
| 快速移动 Y 轴    | Rapid traverse Y axis         | 30m/min                                             | 30m/min                                             |
| 快速移动 Z 轴    | Rapid traverse Z axis         | 25m/min                                             | 25m/min                                             |
| 行程 X 轴      | Travel X axis                 | 400mm                                               | 500mm                                               |
| 行程 Y 轴      | Travel Y axis                 | 500mm                                               | 600mm                                               |
| 行程 Z 轴      | Travel Z axis                 | 200mm工作台离主轴端面150<br>(Table surface to spindle nose) | 300mm工作台离主轴端面150<br>(Table surface to spindle nose) |
| 切削进给速度      | Cutting feed rate             | 10000mm/min                                         | 10000mm/min                                         |
| 刀库部分        | ATC                           |                                                     |                                                     |
| 重复定位精度      | Repeatability                 | 0.01mm                                              | 0.01mm                                              |
| 刀库容量        | Tool magazine capacity        | 8工位伺服刀库<br>8-station servo tool magazine            | 10/12工位伺服刀库<br>10/12 station servo tool magazine    |
| 刀柄类型        | Tool shank type               | BT30                                                | BT40/BT30                                           |
| 最大钻孔直径      | Max. drilling diameter        | 铝(Aluminum)Φ15/钢(Steel)Φ10                          | Φ40                                                 |
| 最大攻丝直径      | Max. tapping diameter         | 钢(Steel)M10mm                                       | M20mm                                               |
| 最大铣刀直径      | Max. milling cutter diameter  | Φ63/Φ50mm                                           | Φ63/Φ50mm                                           |
| 气压压力        | Air pressure                  | 5kgf/cm2                                            | 5kgf/cm2                                            |
| 最大功率        | Max. power                    | 8kw                                                 | 11kw                                                |
| 机台重量        | Machine weight                | 1900kg                                              | 2900kg                                              |
| 机械尺寸(L*W*H) | Machine dimensions(L*W*H)     | L1350xW1350xH2050mm                                 | L1750xW1800xH2450mm                                 |

# KS-850D/1190

## 龙门式加工中心

Gantry Machining Center



| 技术参数        |                               | KS-850D                                             | KS-1190                                             |
|-------------|-------------------------------|-----------------------------------------------------|-----------------------------------------------------|
| 工作台         | Work table                    |                                                     |                                                     |
| 工作台尺寸(W*L)  | Worktable size (W*L)          | 800x500mm                                           | 900x1000mm                                          |
| 最大承重        | Max. load capacity            | 400kg                                               | 800kg                                               |
| 主轴          | Spindle                       |                                                     |                                                     |
| 主轴转速        | Spindle speed                 | 最高转速(Max. speed):<br>6000/8000/24000rpm             | 最高转速(Max. speed):<br>8000/18000rpm                  |
| 主轴功率        | Spindle power                 | 5.5kw(选配/Optional 7.5kw)                            | 11/15kw                                             |
| 主轴锥孔        | Spindle taper                 | BT30                                                | BT40                                                |
| 工作台面至主轴端面   | Table surface to spindle nose | 最低(Min)150 最高(Max)450                               | 最低(Min)150 最高(Max)650                               |
| 进给          | Feed                          |                                                     |                                                     |
| 快速移动 X 轴    | Rapid traverse X axis         | 30m/min                                             | 25m/min                                             |
| 快速移动 Y 轴    | Rapid traverse Y axis         | 30m/min                                             | 25m/min                                             |
| 快速移动 Z 轴    | Rapid traverse Z axis         | 25m/min                                             | 20m/min                                             |
| 行程 X 轴      | Travel X axis                 | 400mm                                               | 900mm                                               |
| 行程 Y 轴      | Travel Y axis                 | 500mm                                               | 1000mm                                              |
| 行程 Z 轴      | Travel Z axis                 | 300mm工作台离主轴端面150<br>(Table surface to spindle nose) | 500mm工作台离主轴端面150<br>(Table surface to spindle nose) |
| 切削进给速度      | Cutting feed rate             | 10000mm/min                                         | 10000mm/min                                         |
| 刀库部分        | ATC                           |                                                     |                                                     |
| 重复定位精度      | Repeatability                 | 0.01mm                                              | 0.01mm                                              |
| 刀库容量        | Tool magazine capacity        | 10/12工位伺服刀库<br>10/12 station servo tool magazine    | 13工位伺服刀库<br>13 station servo tool magazine          |
| 刀柄类型        | Tool shank type               | BT40/BT30                                           | BT40                                                |
| 最大钻孔直径      | Max. drilling diameter        | Φ40                                                 | 铝(Aluminum)Φ12/钢(Steel)Φ60                          |
| 最大攻丝直径      | Max. tapping diameter         | M20mm                                               | M24mm                                               |
| 最大铣刀直径      | Max. milling cutter diameter  | Φ63/Φ50mm                                           | Φ80/Φ63mm                                           |
| 气压压力        | Air pressure                  | 5kgf/cm2                                            | 6kgf/cm2                                            |
| 最大功率        | Max. power                    | 11/14kw                                             | 20/18kw                                             |
| 机台重量        | Machine weight                | 3900kg                                              | 7500kg                                              |
| 机械尺寸(L*W*H) | Machine dimensions(L*W*H)     | L2200xW1800xH2450mm                                 | L2600xW2400xH3500mm                                 |

# 选装配件

Optional Accessories

## 自动化选配系列

Automation Options



工业机器人  
Industrial Robot

工业机器人自动化系统可与数控车床、加工中心等设备进行自动化连线, 实现工件自动上下料、机床自动启停及连续循环加工。机器人具备稳定的重复定位性能和灵活的运动能力, 可根据不同工件、机床布局及生产节拍进行定制配置, 适用于单机自动化及多机连线生产。通过减少人工上下料和重复操作, 提高设备利用率与生产效率, 同时降低人工干预, 满足批量化、连续化及自动化生产需求。

JIA KUN Industrial Robot Automation Systems can be integrated with CNC lathes, machining centers, and other machine tools to enable automated loading and unloading, automatic machine operation, and continuous production cycles. Featuring stable repeatability and flexible movement, the robot can be customized according to different workpieces, machine layouts, and production cycles, making it suitable for both single-machine automation and multi-machine integration. By reducing manual loading, unloading, and repetitive operations, the system improves machine utilization and production efficiency while reducing manual intervention for high-volume, continuous, and automated manufacturing.



示教机器人  
Teaching Robot

示教机器人自动化系统可与数控车床、加工中心等设备灵活配套, 实现工件自动上下料及机床自动化连线。通过示教编程完成机器人动作设置, 无需复杂编程即可根据不同工件和加工流程快速调整作业程序, 具有操作灵活、换型便捷、部署方便等特点。适用于多品种、小批量及柔性生产场景, 可有效减少人工重复操作, 提高机床自动化程度和生产效率, 为用户提供灵活、稳定的自动化加工解决方案。

JIA KUN Teaching Robot Automation Systems can be flexibly integrated with CNC lathes, machining centers, and other machine tools for automated loading and unloading and machine tool integration. With teaching-based programming, robot movements can be easily set and adjusted for different workpieces and machining processes without complex programming. Featuring flexible operation, quick changeover, and easy deployment, the system is well suited for high-mix, small-batch, and flexible production. It reduces repetitive manual operations, improves machine automation and production efficiency, and provides a flexible and reliable automation solution for machining applications.



发那科系统  
Fanuc CNC System



西门子系统  
Siemens CNC System



三菱系统  
Mitsubishi CNC System



4轴回转工作台  
4th Axis Rotary Table



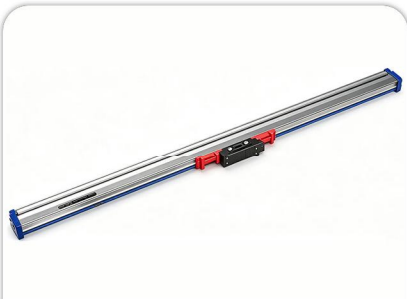
5轴回转工作台  
5th Axis Rotary Table



对刀仪  
Auto Tools Setter



24T圆盘式刀库  
24-Tool Disc-Type ATC



光栅尺  
Linear Scale



光学/无线电测头  
Optical / Radio Probe



主轴中心出水功能  
Coolant Through Spindle



油雾处理器  
Oil Mist Collector



排屑机  
Chip Conveyor

# 嘉坤机械

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# 多项资质认证

## MULTIPLE CERTIFICATIONS



(因篇幅所限，仅展示部分专利)